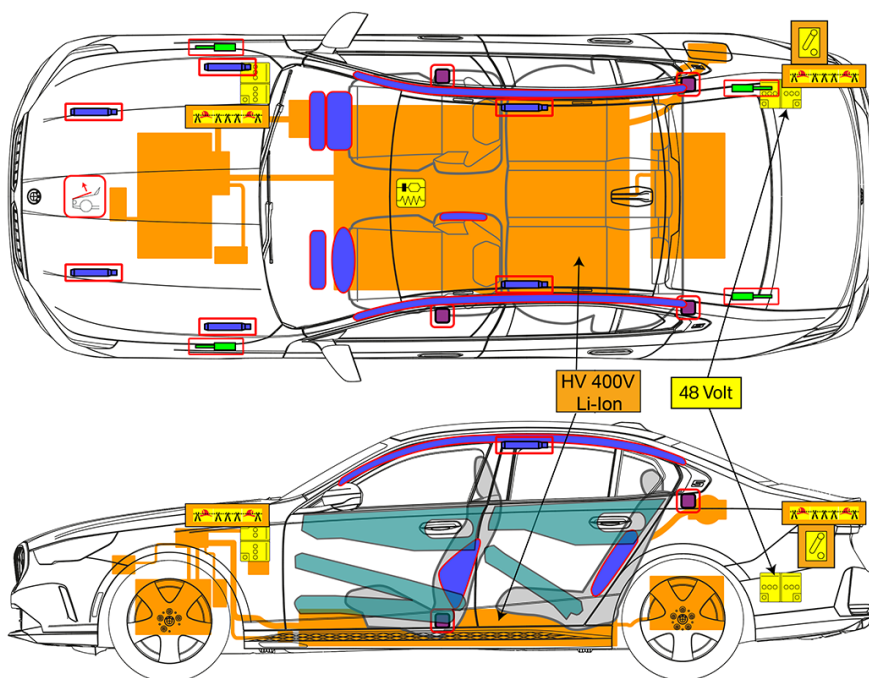




BMW i5 G60 BEV

Saloon

From 07/2023



| | | | | | | | | | |
|--|------------------------------|--|--|--|------------------------|--|---------------------|--|-------------------------------------|
| | Airbag | | Stored gas inflator | | Seat belt pretensioner | | SRS control unit | | Pedestrian protection active system |
| | Gas strut / Preloaded spring | | High strength zone | | Cable cut | | Battery low voltage | | Battery pack, high-voltage |
| | High voltage power cable | | Low voltage device that disconnects high voltage | | | | | | |

*Switch off the ignition to avoid this risk of an electric arc when disconnecting.

1. Identification / recognition

The absence of engine noise does not mean that the vehicle is switched off. Quiet movement or restart capability is possible until the vehicle is switched off completely. Wear appropriate personal protective equipment.

Vehicle identification features

Model designation "i5"

The blue outline around the badge indicates a high-voltage vehicle

High-voltage charging socket on the rear right side panel



2. Immobilisation / stabilisation / lifting

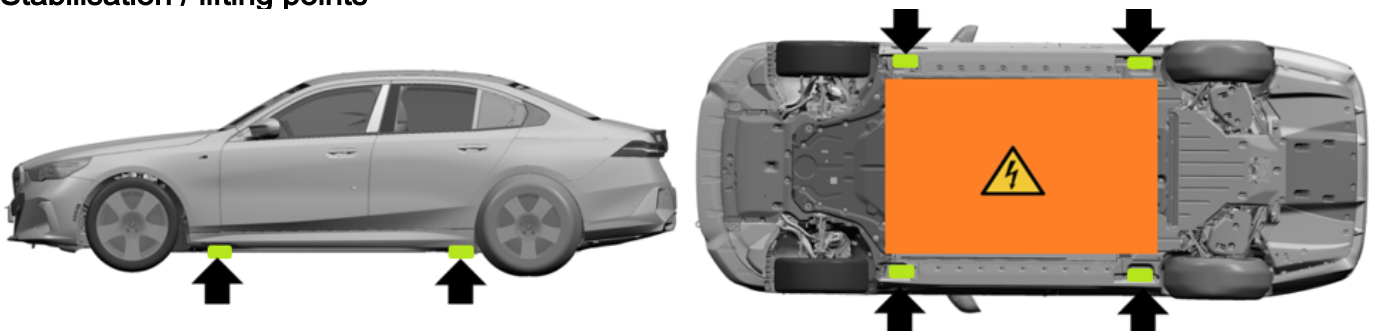
Immobilisation

1. Press the "Start / Stop" OFF button of the vehicle

2. Press the "parking brake button" of the vehicle



Stabilisation / lifting points



3. Disable direct hazards / safety regulations

Procedure for deactivation

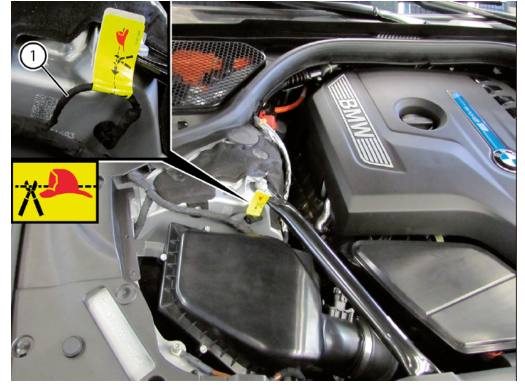
Standard method



1. Open bonnet.



2. Cut the low-voltage cable (1) marked with a label to deactivate the high-voltage system.



Alternative method



1. Open the tailgate and remove the cover on the right-hand side.



2. Cut the low-voltage cable marked with a label to deactivate the high-voltage system.



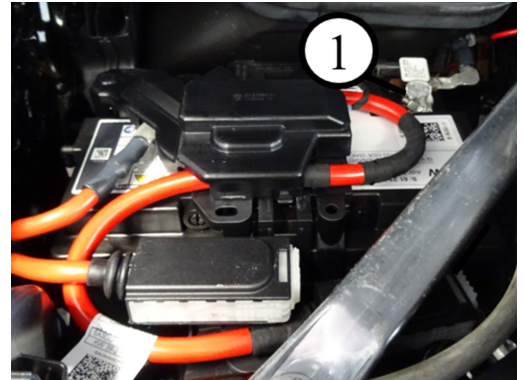
4. Disconnect the 12 V battery.



Disconnecting the negative terminal of the battery low voltage

The low-voltage battery is located in the passenger's side of the front area.

1. Remove covers.
2. Loosen nut (1) and pull off negative battery cable upwards.
3. Cover the negative battery terminal to prevent contact with the negative battery cable.



4. Access to the occupants

Interfaces

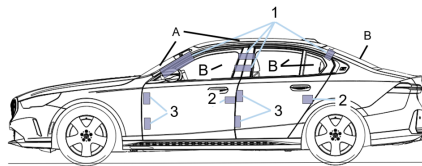
A Laminated glass

B Tempered glass

1 Interfaces in order to remove the roof

2 Door lock

3 Door hinges



5. Stored energy / liquids / gases / solids

| | | |
|--|--|------|
| | | 48V |
| | | 400V |
| | | 600g |

6. In case of fire



There is an electrical risk even after a fire. Danger of injury!

Use personal protective equipment identical to that for conventional vehicle fires.



BGI / GUV-I 8677 electrical risks at the place of deployment. Danger of injury!

Do not touch high-voltage components.

Maintain safety distance when extinguishing:

- 1 m for spray jet
- 5 m for direct jet



Use large quantities of water to extinguish the fire.

To do so, if possible, open the bonnet and direct the extinguishing agent in these areas towards the vehicle underbody / high-voltage battery. Water can also be added via the wheel arches. Large quantities of water are required to cool down the battery.



Use a thermal imaging camera to detect an increase in temperature at the high-voltage components

7. In case of submersion

Vehicle in and under water

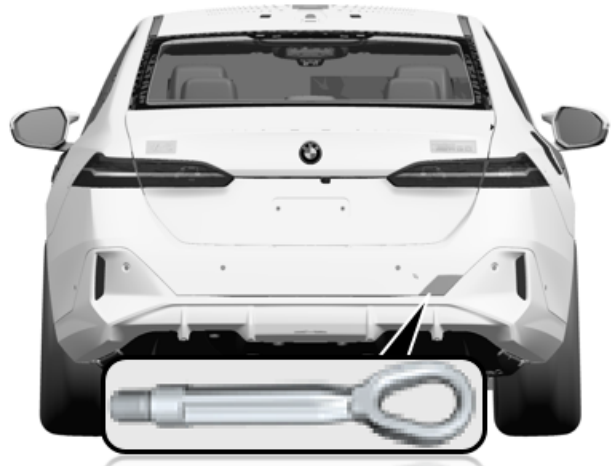
After the vehicle has been recovered from the water, remove the high-voltage safety disconnect and disconnect the battery low voltage (negative terminal) to switch off the high-voltage system.



After the vehicle has been recovered from the water:

- Observe vehicle precisely
- Park vehicle outdoors and far from flammable substances
- Ensure access for the fire service

8. Towing / transportation / storage



As a general principle, removing the vehicle from the immediate danger zone at walking speed is permitted.

Transport is permitted exclusively by truck. Other variants of towing of the vehicle are prohibited. It is recommended to secure the vehicle by its wheels.

Only use the towing eye supplied in the vehicle and screw in firmly to the limit position.

Only use the towing eye for towing away on a paved roadway. Avoid transverse loads on the towing eye. For example, do not raise the vehicle by the towing eye.

Electric vehicles with damaged batteries or with a red high-voltage warning light should be parked outside buildings with a safety distance of 5 m from adjacent vehicles/objects.

If 5 m is not feasible, vehicles should be parked next to non-combustible structures such as concrete barriers.



High-voltage battery: Repeated ignition is possible!

9. Important additional information

This document shows all national-market versions and the maximum equipment of the vehicle.